

INSTALLATION STEPS

- 1. Remove existing 14mm fasteners from end of each frame rail if present and return to customer. Lower spare tire from vehicle to ease installation.
- 2. Raise hitch into position, locating slots in hitch over weldnuts in vehicle frame.
- 3. Install 14mm bolts and conical toothed washers through hitch into weldnuts in vehicle frame and bumper. Install 1/2" carriage bolts, spacers, and nuts as shown above.
- 4. Torque all 14mm fasteners to 105 ft-lbs, and all 1/2" fasteners to 75 ft-lbs.
- 5. Raise spare back into position on vehicle.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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