

**12055****97-99 CADILLAC DEVILLE**

10/8/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3500 LBS. TRAILER WEIGHT &amp; 350 LBS. TONGUE WEIGHT.

**\*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\*****WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY AUXILIARY STABILIZING STRAPS.****\*\* FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY\*\***

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	1/2"	FISHWIRE TOOL	
2	4	5/16-18 x 1 1/4 LG.	HEX TAP BOLT	
3	4	5/16"	LOCK WASHER	
4	8	5/16"	WASHER	
5	4	5/16-18	HEX NUT	
6	2	1/2 - 13 x 2 1/4	CARRIAGE BOLT	
7	2	CM-SP12	.250 x 1.00 x 2.00" SQUARE HOLE SPACER	
8	2	HFN 1213	HEX FLANGE NUT	

**FISHWIRE TECHNIQUE**

INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPARATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL.

\*\*NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME\*\*

**RUBBER ISOLATOR REMOVAL DIAGRAM**

This technique can be used if and Exhaust Hanger Removal Pliers is not available.

Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.

Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.

EXHAUST HANGER GOES BETWEEN HITCH & FASTENERS

DESIGNED FOR USE WITH BALLMOUNT # D221 / 45522

FRONT  
↑  
REAR

HITCH WEIGHT: 43 LBS.

**INSTALL TIME**

PROFESSIONAL: 30 MINUTES

NOVICE (DIY): 60 MINUTES

**INSTALL NOTES:**

-NO DRILLING REQUIRED

**INSTALLATION STEPS**

- 1) Lower exhaust system. Support exhaust system to prevent damage from excess travel.
- 2) Remove the bottom outboard & inboard E/A bolt, each side, and return to owner.
- 3) Fishwire carriage bolts and carriage blocks through access hole in frame rail as shown.
- 4) Raise hitch into position between E/A unit and exhaust hanger. Install fasteners as shown. **(Note: Be careful not to push bolts back into frame while positioning hitch.)**
- 5) Re-attach the exhaust system. Check and tighten all fasteners. Torque 5/16" bolts to 24 lb.-ft. Torque 1/2" hardware to 110 lb.-ft.

**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.**

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.