

Serial Number

Please read BOTH these Installation Instructions and the General Towing Instructions before attempting to install or operate this equipment.

- Blue Ox® towing products and accessories are intended to be installed by Blue Ox® Dealers who are familiar with our products and have the equipment and knowledge to do "fit work." When necessary, Blue Ox® Dealers can be found at www.blueox.com or by contacting our Customer Care Department at (402) 385-3051.
- 2. Many Blue Ox® Baseplates are designed to use existing holes and hardware to mount the baseplate to the towed vehicle. Even though bolts are there, do not assume they are adequate for baseplate mounting. Always use hardware supplied in the hardware kit or existing hardware specified in the Baseplate Towing Installation Instructions.

Confirm the towability and pre-towing procedures for your vehicle with the owner's manual or contact the vehicle's manufacturer for specific towing procedures.



Attachment Tab Height: 14"

Attachment Tab Width: 18 1/4"

Bolt Torque Specifications

Torque in Foot-Pounds for Metric Bolts

Bolt Size	Grade 8.8	Grade 10.9	
6MM	6	8	
8MM	16	22	
10MM	31	40	
12MM	54	70	
14MM	89	117	

Bolt Torque Specifications

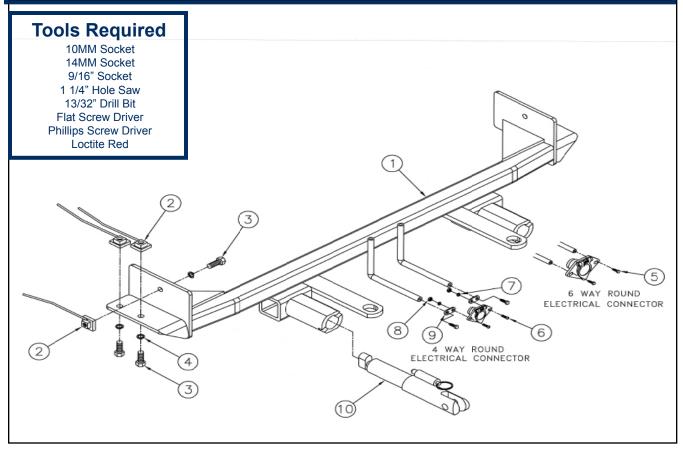
Torque in Foot-Pounds for Inch Bolts

Bolt Size	Grade 5	Grade 8
1/4"	10	14
5/16"	19	29
3/8"	33	47
7/16"	54	78
1/2"	78	119
5/8"	154	230

A WARNING

Failure to read and follow these instructions could result in separation of the towed vehicle from the tow bar, causing property damage, loss of towed vehicle, personal injury or death.

Parts List				
Ref. No.	Qty.	Part #	Description	
1 2 3 4 5 6	1 6 6 6 2 2	61-6538 61-5208 201-0368 203-0010 201-0979 201-0192	WELDMENT BASEPLATE, BX3779 WLDT, NUT PLT, 1/4 X 1 X 1, 3/8" WITH 14" WIRE 3/8-16 X 1 1/4 HEX HEAD BOLT,GRD. 5 3/8 LOCK WASHER, ZP #12-14 X 1" SELF DRILLING SCREW, ZP 10-32 X 1/2 SLOT, RD. HD. SCREW	
7 8 9 10	2 2 2 2 2 2 2 2	203-0054 202-0047 101-5822 62-3469 226-0046 229-0359 290-0437	#10 LOCK WASHER #10-32 HEX NUT ADAPTER, 4 WAY CONNECTOR ATT TAB ASSY, REM, SF/LB, 1 HOLE BASEPLATE SAFETY CABLE, 36" CL III (Not Shown) QUICKLINK, 3/8, ZP (Not Shown) RECEIVER, CAP PLUG (BLK) (Not Shown)	



Important:

Use only genuine factory replacement parts on your baseplate. Do **NOT** substitute homemade or non-typical parts. If a bolt is lost or in need of replacement, for your safety and the preservation of your baseplate, be sure to use a replacement bolt of the same grade (In most cases it will be Grade 5, please reference the parts list above). Replacement parts may be ordered through your nearest Blue Ox® Dealer or Distributor. Failing to follow and/or altering these installation instructions in either installation or required equipment will void the manufacturer's warranty. Towing behind a non-motorized vehicle will void the warranty.

Vehicle Weight: Motorhome mount tow bars are recommended for use with this baseplate. Due to the design of the removable tabs, the RangeFinderll, Adventurer, Acclaim and Ambassador tow bars can not be used. Adapters, except the BX8833 and BX88151, can not be used with this baseplate.

Installation Notes: The fascia and aluminum bumper and are removed and reinstalled during installation of the baseplate. Drilling is required. Trimming of the fascia is required.

The dimensional variations between otherwise identical vehicles can be considerable. While the baseplate was designed for easy installation, it may be necessary to tailor the baseplate slightly to compensate for auto manufacturer's tolerances. These minor adjustments may include filing a hole slightly, bending electrical rods or bending end plates.

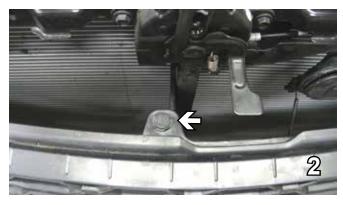
The BX8869 Bulb and Socket Wiring Kit is recommended for this vehicle.



Installation Instructions:



 Remove push pins (white arrow) from the top corner edge of the fascia. Using the Phillips screw driver, remove the Phillips screw (gray arrow), do this to both sides and set aside for later reinstallation.



Remove push pin from top edge of fascia just below hood latch and set aside for reinstallation later.

Handling of some cosmetic parts when installing this product may require the use of protective covers, rags, specialty tools, etc. to prevent damage.

Page 3 of 7 405-0002 Rev E 07/27/11



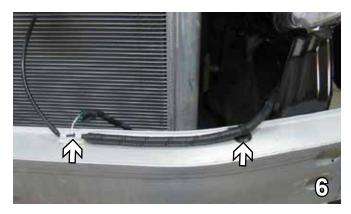
Just forward the front tire on the upper corner
of the fascia and inside the wheel well, turn the
screw 90° to remove it (white arrow). Using a
Phillips screw driver, remove the upper screw
(gray arrow). Do this on both sides and set
aside for reinstallation later reinstallation.



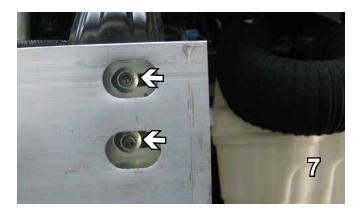
- Behind the fascia on the bottom of the bumper, are two push pins to remove from the fascia's tabs. Remove with a flat screw driver. Pull the fascia forward on both sides and set aside carefully for later reinstallation.
- 7. Using a 14MM socket, remove the two bolts on each side of the bumper and take the bumper off. Set aside for later reinstallation.



4. Just forward of the front tire underneath the bumper, using a 10MM socket, remove the three metric bolts. Do this on both sides and set aside bolts for later reinstallation.



6. On the driver's side only, using a flat screw driver release the tabs from the top of the bumper and tie the wire loom up in the open area during baseplate installation.



Page 4 of 7



 Drill a hole in the frame rail under but connected with the existing hole using the 1 1/4" hole saw on both sides. This hole will allow the installer to insert the nut plates inside of the frame rail.



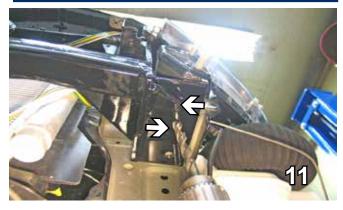
10. Insert 3/8-16 x 1 1/4" hex bolts with 3/8" lock washers attached to 3/8-16 nut plates with 14" wire inserted into the frame rail on both sides to hold the baseplate in place.





Slide the baseplate up between the frame rails and align with the existing hole on each side.

When using power drills be aware of the dangers of torque and drill bit length.

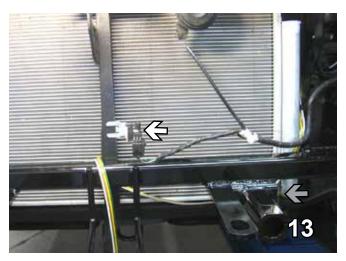


11. Using the baseplate as a template, drill both holes in the under side of the frame rail with a 13/32" drill bit. Do this on both sides.

BE SURE TO USE LOCTITE® RED ON ALL BOLTS
BEFORE TIGHTENING. TIGHTEN ALL BOLTS
ACCORDING TO THE TORQUE CHART ON THE
FRONT PAGE OF THESE INSTRUCTIONS OR ON
PAGE 3 OF THE BASEPLATE TOWING GENERAL
INSTRUCTIONS.

12. Insert 3/8-16 x 1 1/4" hex bolts and 3/8" lock washers with 3/8-16 nut plates with 14" wire inserted into the frame rail. Use loctite on all the bolts and tighten. Do this on both sides and the bolts inserted previously.

Page 5 of 7 405-0002 Rev E 07/27/11



13. Move the bracket up onto the baseplate and reattach.



14. Reinstall the bumper. Be sure to reattach the wire loom to the top of the bumper.



15.Attach baseplate safety cables as in above photos or as close to as possible. If you are unable to place safety cables in this location, position the cables around a solid piece of the frame.

Be sure that **ALL** electrical connections are plugged in properly and functioning **BEFORE** installing the fascia.

DEALER or INSTALLER: Be certain the user receives the instruction sheets for their products.



16. Hold the fascia as close to its original position as possible, mark and trim the grill with a utility knife to allow the baseplate receivers to come through (white arrows). Reinstall the fascia. The two license plate screws on the top may have to be raised up about 1/2" (gray arrows).

Install the tow bar and safety cables according to the instructions provided in their packages. When demonstrating this to the customer, be sure to include all the contents and packages.

Do **NOT** substitute other devices if the tow bar pins and clips are misplaced.

Page 6 of 7 405-0002 Rev E

07/27/11







If the baseplate is in an accident, it must be replaced. DO NOT use it again! An accident can cause unseen damage and using it again could result in more damage or serious injury. DO NOT use the baseplate if it is damaged or missing parts.

CUSTOMER SERVICE COMMITMENT

Blue Ox is committed to providing you with exceptional customer care throughout your lifetime with our products. Our team is here to assist you with any questions you may have regarding the performance of your product. Simply call (402) 385-3051 and you can speak with our customer care team.

Additionally, please visit our website to see which rallies our Destination America team will be attending. For a nominal fee, our service technician will service your towing system to ensure it's in proper working condition. Also, as a commitment to our customers, should you visit our factory you can stay at our full service Blue Ox campground at no charge along with enjoying a factory tour.

Again, thank you for being our customer and for the confidence you have shown in the performance of our products. It is because of customers like you we enjoy the success we have today.





© 2011 Blue Ox
One Mill Road, Industrial Park
Pender, Nebraska 68047
Phone: (402) 385-3051 • Fax: (402) 385-3360
www.blueox.com
405-0002 Rev E 07/27/11

Page 7 of 7

General Information

- 1. Ensure that your product(s) are registered online at www.blueox.com. It is crucial to register your product(s) so that you may be alerted of product offerings, updates, upgrades, maintenance and safety bulletins, and/ or recalls.
- 2. It is the owner's responsibility to inspect all towing equipment for cracked welds, missing or worn parts and loose bolts before each towing trip. Be sure to use Loctite® Red on all bolts and tighten to the recommended specifications.
- 3. It is the owner's responsibility to hook up all towing equipment per manufacturer's instructions/recommendations.
- 4. Remove the attachment tabs when not in use (if applicable).

Notice To Baseplate Installer

- 1. It is YOUR responsibility to watch for:
 - Oil cooler and air conditioner lines
 - Electrical wires and hoses
 - Missing parts or attaching points on the frame
 - ** If the baseplate is improperly installed and is against a wire or hose, it could cause fluid leaks or electrical shorts some time after the actual baseplate installation.

Permanent Baseplate Safety Cable Installation

Permanent baseplate safety cables are strongly recommended when towing a vehicle with a tow bar. The principle function of the permanent baseplate safety cables is to prevent the towed vehicle from breaking loose in the event the connection between the frame of the towed vehicle and the baseplate fails or becomes disconnected. The cables must be connected from the baseplate to the frame rail or cross member of the vehicle's frame. The illustrations below show the possible arrangements recommended by Blue Ox®. Each permanent baseplate safety cable must have an adequate weight rating for the towing system. The weight rating of the two (2) cables together will not qualify.

Do not mount the permanent baseplate safety cables against wires, hoses or brake lines.

These permanent baseplate safety cables should remain installed as long as the baseplate is installed on the vehicle. Permanent baseplate safety cables are to be used in conjunction with, and NOT a replacement for legally required safety cables attaching the towed vehicle to the towing vehicle.

