

Installation Instructions BX2222 Honda Civic EX 2001-03

Serial No.

The front bumper and headlights are removed for installation. The front push pins from the lower plastic rock guard are temporarily removed. Holes need to be drilled. The attachment tabs are 24 inches center to center.



1. Open the hood and remove the push pins from the top of the bumper fascia.



2. Remove all Hex bolts fastening the bumper fascia to the fenders, forward of the front tires.



3. Remove the push pins from the bottom of the bumper fascia.



4. Remove the push pins from the bottom of the bumper fascia.



5. Pull out on the bumper fascia to release. It is snapped under the headlights also. Set fascia aside.



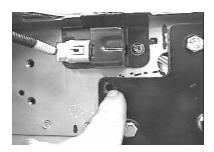
6. Remove the hex bolts holding the headlight assemblies.



7. There are bolts located at the side and front also. Set lights aside.



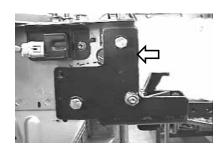
8. Remove the hex bolts from the top and bottom of the main bumper and set aside. It will be replaced once the baseplate is installed.



9. Place the baseplate on the outside of the frame so the rear hole on passenger side of baseplate aligns with an existing hole. Insert 3/8" bolts to help hold in place.



12. Bolt the bumper back into place and drill holes in the bottom of the bumper using baseplate as a template.



10. Use a Vise Grip and clamp both sides of the baseplate to the frame. The front of the baseplate should be flush with the front of the frame.



- 13. Insert washers and nuts from the back side of the bumper opening. Tighten hardware.
- 14. Replace the bumper fascia and refasten any electrical connections which were disconnected during installation.
- 15. DEALER OR INSTALLER: BE CERTAIN THE USER RECEIVES THE INSTRUCTION SHEET.



11. Drill holes (both sides) using the baseplate as a template. Use hardware as shown in drawing on last page and tighten according to the chart in the General Instruction Sheet. Use Loctite with each bolt.

Tools Required

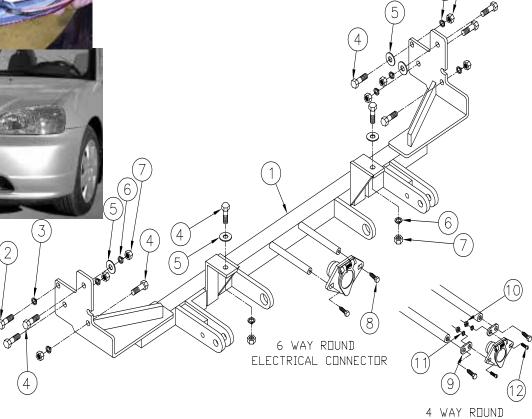
| 8mm Wrench | 3/8" Drill Bit |
|--------------|----------------|
| 12mm Wrench | Vise Grips |
| 13mm Wrench | Loctite Red |
| 9/16" Wrench | |



Parts List

| Ref. No. | Qty. | Part No. | Description |
|----------|------|----------|--|
| 1 | 1 | 61-5533 | Weldment, Base Plate, BX2222 |
| 2 | 1 | 201-0592 | 12mm-1.5 x 30mm Bolt Hex Grd 8.8, ZP |
| 3 | 1 | 203-0105 | 12mm Lock Washer, ZP |
| 4 | 9 | 201-0368 | |
| 5 | 3 | 203-0003 | 3/8 Flat Washer, ZP |
| 6 | 9 | 203-0010 | 3/8 Lock Washer, ZP |
| 7 | 9 | 202-0003 | 3/8-16 Hex Nut, ZP |
| 8 | 2 | 201-0979 | #12-14 x 1" Self Drilling Screw, ZP |
| 9 | 2 | 101-5822 | Adapter, 4 Way Connector |
| 10 | 2 | 202-0047 | #10-32 Hex Nut |
| 11 | 2 | 203-0054 | #10 Lock Washer |
| 12 | 2 | 201-0192 | #10-32 x 1/2 Slot, RD. HD. Screw |
| | 2 | 226-0046 | Baseplate Safety Cable, 36" CL III (Not Shown) |
| | 4 | 229-0359 | |
| | A L | 100 加高 | Location on the driver's side, for the |

Location on the driver's side, for the BX8869. Note bolt and pin location on the bottom of assembly that is under rear fascia(2001 - 2003).



4 WAY ROUND ELECTRICAL CONNECTOR

General Information

- 1. Ensure that your product(s) are registered online at www.blueox.com. It is crucial to register your product(s) so that you may be alerted of product offerings, updates, upgrades, maintenance and safety bulletins, and/ or recalls.
- 2. It is the owner's responsibility to inspect all towing equipment for cracked welds, missing or worn parts and loose bolts before each towing trip. Be sure to use Loctite® Red on all bolts and tighten to the recommended specifications.
- 3. It is the owner's responsibility to hook up all towing equipment per manufacturer's instructions/recommendations.
- 4. Remove the attachment tabs when not in use (if applicable).

Notice To Baseplate Installer

- 1. It is YOUR responsibility to watch for:
 - Oil cooler and air conditioner lines
 - Electrical wires and hoses
 - Missing parts or attaching points on the frame
 - ** If the baseplate is improperly installed and is against a wire or hose, it could cause fluid leaks or electrical shorts some time after the actual baseplate installation.

Permanent Baseplate Safety Cable Installation

Permanent baseplate safety cables are strongly recommended when towing a vehicle with a tow bar. The principle function of the permanent baseplate safety cables is to prevent the towed vehicle from breaking loose in the event the connection between the frame of the towed vehicle and the baseplate fails or becomes disconnected. The cables must be connected from the baseplate to the frame rail or cross member of the vehicle's frame. The illustrations below show the possible arrangements recommended by Blue Ox®. Each permanent baseplate safety cable must have an adequate weight rating for the towing system. The weight rating of the two (2) cables together will not qualify.

Do not mount the permanent baseplate safety cables against wires, hoses or brake lines.

These permanent baseplate safety cables should remain installed as long as the baseplate is installed on the vehicle. Permanent baseplate safety cables are to be used in conjunction with, and NOT a replacement for legally required safety cables attaching the towed vehicle to the towing vehicle.

