Please visit www.blueox.com for the latest version of these installation instructions.



BX1696 2011-12 GMC Acadia Denali Installation Instructions

Attachment Tab Height: 17-1/4"

Attachment Tab Width: 18"

Serial Number

Please read BOTH these Installation Instructions and the General Information sheet prior to installing or operating this equipment.

- Blue Ox[®] towing products and accessories are intended to be installed by Blue Ox[®] Dealers who are familiar with our products and have the equipment and knowledge necessary to do "fit work". If needed, Blue Ox[®] Dealers can be found at www.blueox.com or by contacting our Technical Service Department at (402) 385-3051.
- Many Blue Ox[®] baseplates are designed to use existing holes and hardware to mount the baseplate to the towed vehicle. Even though bolts are there, do not assume they are adequate for baseplate mounting. Always use the hardware supplied in the hardware kit and existing hardware as specified in the installation instructions.



If the front of your vehicle looks different than this, please contact us at (402)385-3051.

Reference your vehicle owner's manual for manufacturer's towing specifications.

Bolt Torque Specifications
Torque in Foot-Pounds for Inch Bolts

Bolt Size	Grade 5	Grade 8
1/4"	SL 10 U	14
5/16"	19	29
3/8"	33	47
7/16"	54	78
1/2"	78	119
5/8"	154	230
3/4"	257	380

Bolt Torque Specifications Torque in Foot-Pounds for Metric Bolts

Bolt Size	Grade 8.8	Grade 10.9
6MM	6	8
8MM	16	22
10MM	31	40
12MM	54	70
14MM	89	117
16MM	161	230
18MM	222	318

A WARNING

Failure to read and follow these instructions could result in separation of the towed vehicle from the tow bar, causing property damage, loss of towed vehicle, personal injury or death.

Instruction Notes: The fascia, plastic cover and temperature sensor are removed and reinstalled for the baseplate installation. Some drilling and trimming is required.

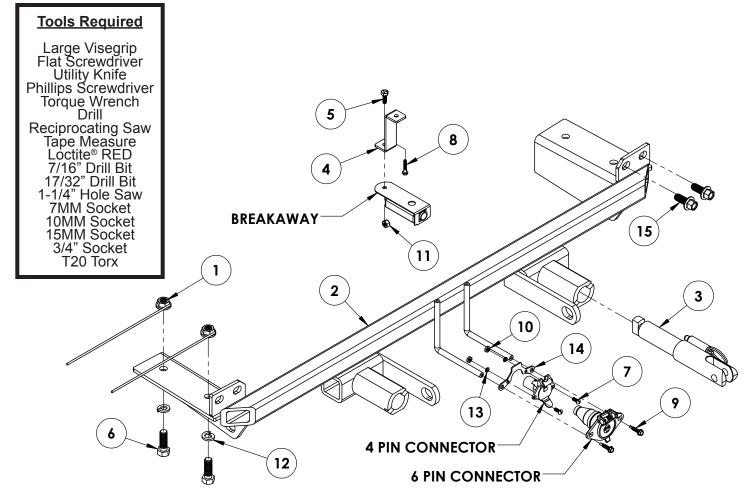
Place all components that are removed on a flat, sturdy surface. All items will be reinstalled unless otherwise noted after the baseplate is installed.

The dimensional variations between otherwise identical vehicles can be considerable. While the baseplate was designed for easy installation, it may be necessary to tailor the baseplate slightly to compensate for vehicle manufacturer's tolerances.

The BX8848 4-Diode Wiring Kit is recommended for this vehicle.

NOTICE

- Handling of some cosmetic parts when installing this product may require the use of protective covers, rags, specialty tools, etc. to prevent damage.
- When using power drills be aware of the dangers of torque and drill bit length.
- When using a reciprocating saw be aware of objects behind the cutting surface.
- Use a good quality paint to spray cut edges of frame to prevent rusting.
- Be sure that **ALL** electrical connections are plugged in and accessories are functioning properly before reinstalling the fascia.
- The baseplate is computer tested to your vehicle's GVWR, exceeding this weight will void the manufacturer's warranty.
- Be sure to use a sufficient amount of Loctite[®] Red on all bolt threads before tightening. Tighten all bolts according to the torque chart provided unless specified.
- Dealer or installer be certain the user receives these instruction sheets.
- If the baseplate is in an accident, it must be replaced. DO NOT use it again! An accident can cause unseen damage and using it again could result in more damage or serious injury. DO NOT use the baseplate if it is damaged or missing parts.



Parts List				
Ref. No.	Qty.	Part #	Description	
1234567890112345	412114212214214222	61-4029 61-6874 62-3469 102-7168 201-0050 201-0051 201-0192 201-0654 201-0979 202-0047 202-0102 203-0012 203-0054 299-0685 290-0437 229-0512 226-0049	Weldment, 1/2" Nut Wire, Common BX1696 Baseplate Attachment, Assembly, SF/SB, 1 Hole Breakaway Bracket 1/4-20 X 3/4 Hex Bolt Grade.5, ZP 1/2-13 x 1 1/2" Hex Bolt, Grade. 5, ZP #10-32x1/2" Slot, Round Head Screw #10-32 X1 Self Drilling Screw #10-32 Hex Nut 1/4-20 Hex Nut 1/4-20 Hex Nyl Nut, ZP 1/2" Lock Washer, ZP #10 Lock Washer 4-Way Bracket Existing Bolts Cap Plug, Black (Not Shown) Quicklink, 1/2", ZP (Not Shown) Baseplate Safety Cable, 36" Class IV (Not Shown)	

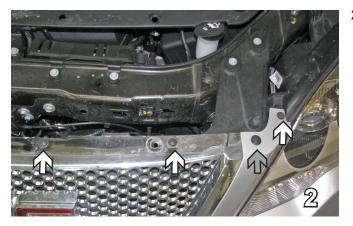
Important:

Use only genuine factory replacement parts on your baseplate. Do **NOT** substitute homemade or non-typical parts. If a bolt is lost or in need of replacement, for your safety and the preservation of your baseplate, be sure to use a replacement bolt of the same grade (In most cases it will be Grade 5, please reference the parts list above). Replacement parts may be ordered through your nearest Blue Ox® Dealer or Distributor. Failing to follow and/ or altering these installation instructions in either installation or required equipment will void the manufacturer's warranty. Towing behind a non-motorized vehicle will void the warranty.





1. Using a flat screwdriver, remove three push pins from the flat plastic cover on top. Do this to both sides of the vehicle. Set push pins and top cover aside to be reinstalled later.

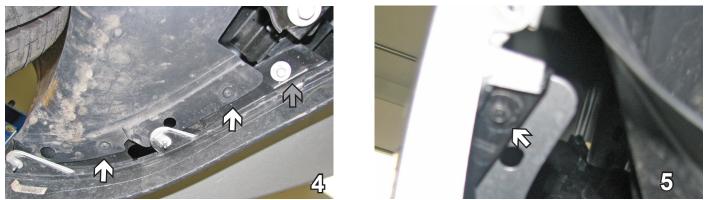


2. **2011:** Remove three Phillips screws (white arrows) with a Phillips screwdriver and one push pin (gray arrow) with a flat screwdriver. Do this to both sides of the vehicle. Set screws and push pin aside to be reinstalled later.

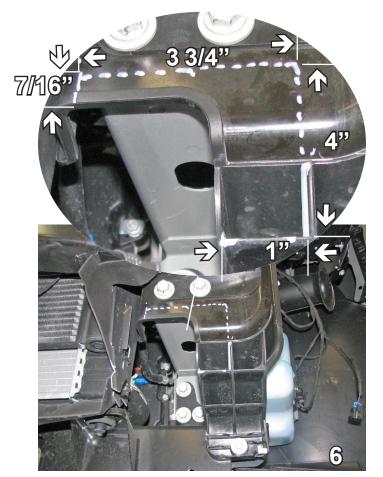
2012: Remove three screws (white arrows) with a T20 Torx and one push pin (gray arrow) with a flat screwdriver. Do this to both sides of the vehicle. Set screws and push pin aside to be reinstalled later.



3. Using a T20 Torx, remove five (5) screws just forward of the front tire, on the wheel well. Do this to both sides of the vehicle. Set screws aside to be reinstalled later.



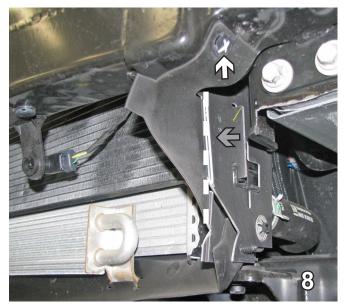
- 4. On the underside, just forward of the front tire remove one (1) bolt (gray arrow) with a 10MM socket and two (2) screws (white arrows) with a T20 Torx. Do this to both sides of the vehicle. Set bolts and screws aside to be reinstalled later.
- 5. Once screws are removed from wheel well, pull plastic back on top corner of fascia and remove one (1) metric bolt with a 7MM socket. Do this to both sides of the vehicle. Set screws aside to be reinstalled later. The fascia is then ready to be removed from the vehicle and set aside carefully to be reinstalled later.



6. Mark and cut out frame according to the photo above, using a reciprocating saw. Do this to both sides of the vehicle.



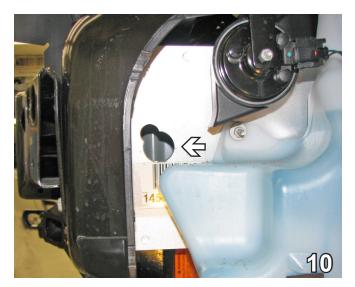
7. Remove the push pin holding the temperature sensor bracket below the bumper on the driver side. Unplug and set aside to be reinstalled later.



8. Using a flat screwdriver, remove push pin (white arrow) and then using a hack saw blade, cut along dashed line shown in the photo above (grey arrow). The plastic air dam will not be reinstalled and can be discarded. Do this to both sides of the vehicle.



9. Using a 15MM socket, remove two (2) bolts from the front of the bumper. Do this to both sides of the bumper. Slide baseplate straight back, so that the holes on the baseplate line up with the existing holes of the bumper. Reinsert the existing bolts and tighten down, so the bolts are snug. Be sure to use Loctite Red on all bolts. Do this to both sides of the baseplate.



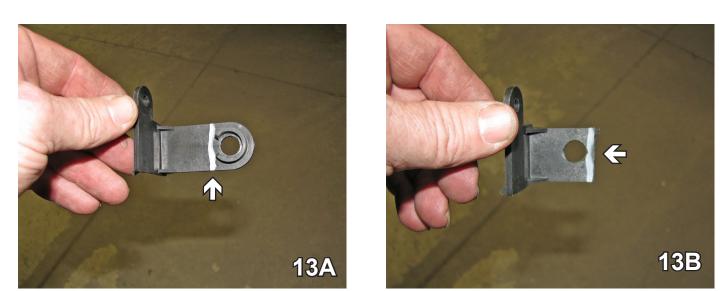
10. Drill a 1-1/4" hole into the frame, this allows access for the nut plates. Do this to both sides of the vehicle.



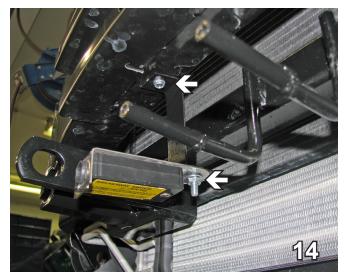
11. Using the baseplate as a template, drill the two (2) bottom holes into the frame with a 17/32" drill bit. Insert the 1/2"-13 nut plates into the frame (step 10) and align with drilled holes. Insert 1/2"-13 x 1-1/2" hex bolts and 1/2" lock washers into each hole and tighten down. Be sure to use Loctite Red on all bolts. Do this to both sides of the baseplate.



12. Attach the permanent baseplate safety cables to the provided convenience link on the baseplate (white arrow). The photo to the left shows the recommended installation of the cables to the frame of vehicle (grey arrow). Additional options may interfere with the suggested mounting. In this case, secure the cables to a solid piece of the frame as described in the instructions included with the permanent baseplate safety cables. Be sure the safety cables do not rub against any hoses or moving parts. Do this to both sides of the vehicle.



13. Using a hack saw blade, cut off the air temperature bracket just past the hole. Redrill the hole using a 7/16" drill bit. Reattach the bracket in its original position and reconnect the sensor.





- 14. **Optional:** Attach the breakaway bracket halfway between the receiver and the electric rod on the passenger side. Fasten the bracket to the underside of the bumper with a #10-16 x 1" self drilling screw. Attach the breakaway to the bracket with a 1/4"-20 x 3/4" hex bolt and 1/4"-20 hex nut.
- 15. Align the fascia to its original position and using a hack saw blade, remove area around attachment tab receiver to allow for it to come through fascia. Do this to both sides of the vehicle. Reinstall the fascia and plastic cover.

CUSTOMER SERVICE COMMITMENT

Blue Ox® is committed to providing you with exceptional customer care throughout your lifetime with our products. Our team is here to assist you with any questions you may have regarding the performance of your product. Simply call (402) 385-3051 and you can speak with our technical service team.

Additionally, please visit our website to see which rallies our Destination America team will be attending. For a nominal fee, our service technician will service your towing system to ensure it's in proper working condition. Also, as a commitment to our customers, should you visit our factory, you can stay at our full service Blue Ox® campground at no charge along with enjoying a factory tour.

Again, thank you for being our customer and for the confidence you have shown in the performance of our products. It is because of customers like you we enjoy the success we have today.

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General Information

- Ensure that your product(s) are registered online at www.blueox.com. It is crucial to register your product(s) so that you may be alerted of product offerings, updates, upgrades, maintenance and safety bulletins, and/ or recalls.
- 2. It is the owner's responsibility to inspect all towing equipment for cracked welds, missing or worn parts and loose bolts before each towing trip. Be sure to use Loctite[®] Red on all bolts and tighten to the recommended specifications.
- 3. It is the owner's responsibility to hook up all towing equipment per manufacturer's instructions/ recommendations.
- 4. Remove the attachment tabs when not in use (if applicable).

Notice To Baseplate Installer

1. It is YOUR responsibility to watch for:

- Oil cooler and air conditioner lines
- Electrical wires and hoses
- Missing parts or attaching points on the frame

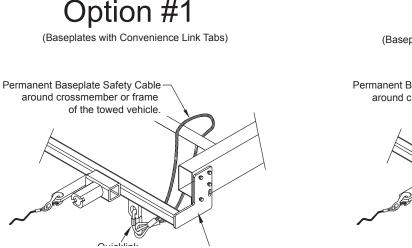
** If the baseplate is improperly installed and is against a wire or hose, it could cause fluid leaks or electrical shorts some time after the actual baseplate installation.

Permanent Baseplate Safety Cable Installation

Permanent baseplate safety cables are strongly recommended when towing a vehicle with a tow bar. The principle function of the permanent baseplate safety cables is to prevent the towed vehicle from breaking loose in the event the connection between the frame of the towed vehicle and the baseplate fails or becomes disconnected. The cables must be connected from the baseplate to the frame rail or cross member of the vehicle's frame. The illustrations below show the possible arrangements recommended by Blue Ox®. Each permanent baseplate safety cable must have an adequate weight rating for the towing system. The weight rating of the two (2) cables together will not qualify.

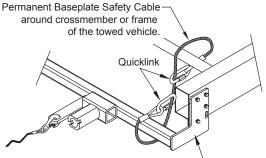
Do not mount the permanent baseplate safety cables against wires, hoses or brake lines.

These permanent baseplate safety cables should remain installed as long as the baseplate is installed on the vehicle. Permanent baseplate safety cables are to be used in conjunction with, and NOT a replacement for legally required safety cables attaching the towed vehicle to the towing vehicle.



Option #2

(Baseplates with out Convenience Link Tabs)



BLUE OX ORIGINAL PURCHASERS THREE YEAR LIMITED WARRANTY

Automatic Equipment Manufacturing Company ("Automatic") warrants to the original (first) retail purchaser that this product, manufactured by Automatic, shall be free from defect in material and workmanship under normal use and service for a period of three years from the date of delivery.

During said three-year period, Automatic will repair or replace any parts that have been returned by the original purchaser, to the factory, transportation prepaid, and in Automatic's sole and absolute opinion found to be defective.

Limitations on Warranty Coverage:

Coverage under this warranty will be valid only if the customer warranty card is returned by the original purchaser within 30 days of purchase.

Coverage under this warranty will be effective only when a copy of the original invoice, showing date and place of purchase, accompanies any claim for warranty. This warranty is NON TRANSFERABLE.

This limited warranty will not cover, in any way or form, any alleged damages caused by incorrect or improper installation, improper use, modification or neglect of product, failure to properly service and maintain, misuse, act of God, accident or failure of the user to follow guidelines contained in the instructional material provided by Automatic.

This warranty does not cover normal wear and tear, paint or rust.

Warrantor assumes no responsibility to the owner for loss of use of product, loss of time, inconvenience or any other damage consequential or otherwise. Including, but not limited to mileage, expense of transporting of product, return shipping expense, mechanics travel time, telephone, road service, towing, and rental during repairs, travel, lodging, loss or damage to personal property or loss of earnings.

REPAIR OR REPLACEMENT AS SET FORTH IN THIS LIMITED WARRANTY IS THE SOLE EXCLUSIVE REMEDY OF THE PURCHASER. AUTOMATIC SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY ON THIS PRODUCT. EXCEPT TO THE EXTENT PROHIBITED BY APPLICABLE LAW, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ON THIS PRODUCT IS LIMITED IN LENGTH TO THE DURATION OF THIS WARRANTY.

Please visit <u>http://blueox.com/warranty/</u> to register your warranty

